ELECTRIC WIRES AND CABLES

◈Technical Data And General Information◈

CONTENTS

WIRE GAUGES

Gauge				Diameter		Sectional Area			Weight	
B.W.G.	A.W.G.	S.W.G.	mm.G	Mil	mm.	Cir. Mil	In^2	mm^2	lb/1,000 ft	kg/km
5/0	-	7/0	-	500	12.700	250,000	0.1964	126.7	756.9	1.126
-	-	-	12	472.4	12.000	223,162	0.1753	113.1	675.6	1.005
-	-	6/0	-	464	11.786	215,296	0.1691	109.1	651.7	969.9
-	4/0	-	-	460	11.684	211,600	0.1662	107.2	640.5	953
4/0	-	-	-	454	11.532	206,100	0.1619	104.4	624	928.1
-	-	5/0	-	432	10.973	186,624	0.1466	94.56	565	840.6
3/0	-	-	-	425	10.795	180,600	0.1419	91.52	546.9	813.6
-	3/0	-	-	409.6	10.404	167,772	0.1318	85.03	508	755.9
-	-	4/0	-	400	10.160	160,000	0.1257	81.07	484.5	720.7
-	-	-	10	393.7	10.000	155,000	0.1217	78.54	468	698.2
2/0	-	-	-	380	9.652	144,400	0.1134	73.17	437.1	650.5
-	-	3/0	-	372	9.440	138,384	0.1087	70.12	418.9	623.4
-	2/0	-	-	364.8	9.266	133,079	0.1045	67.42	402.7	599.4
-	-	-	9	354.3	9.000	125,528	0.09859	63.62	380	565.6
-	-	2/0	-	348	8.839	121,104	0.09512	61.36	366.6	545.5
0	-	-	-	340	8.636	115,600	0.09079	58.58	349.9	520.8
-	0	-	-	324.9	8.250	105,560	0.08291	53.49	319.5	475.5
-	-	0	-	324	8.230	104,976	0.08245	53.19	317.8	472.8
-	-	-	8	315	8.000	99,225	0.07793	50.27	300.3	446.9
1	-	1	-	300	7.629	90,000	0.07069	45.60	272.4	405.4
-	1	-	-	289.3	7.348	83,694	0.06573	42.41	253.3	377
2	-	-	-	284	7.214	80,660	0.06335	40.87	244.2	363.3
-	-	2	-	276	7.010	76,176	0.05983	39.60	230.6	343.2
-	-	-	7	275.6	7.000	75,955	0.05966	38.48	229.9	342.1
3	-	-	-	259	6.579	67,080	0.05269	33.99	203.1	302.2
-	2	-	-	257.6	6.544	66,358	0.05212	33.63	200.9	299.0
-	-	-	6.5	255.9	6.500	65,485	0.05143	22.18	189.2	295
-	-	3	-	252	6.401	63,504	0.04988	32.18	192.2	286.1
4	-	-	-	238	6.045	56,640	0.04449	28.70	171.5	255.1
-	-	-	6.0	236.2	6.000	55,790	0.04382	28.27	168.9	251.1
-	-	4	-	232	5.893	53,824	0.04227	27.27	162.9	242.4
-	3	-	-	229.4	5.827	52,624	0.04133	26.66	159.3	237
5	-	-	-	220	5.588	48,400	0.03801	24.52	146.5	218
-	-	-	5.5	216.5	5.500	46,872	0.03681	23.72	141.9	210.9
-	-	5	-	212	5.385	44,944	0.03530	22.77	136	202.4
-	4	-	-	204.3	5.189	41,738	0.03278	21.15	126.3	188
6	-	-	-	203	5.156	41,210	0.03237	20.88	124.8	185.6
-	-	-	5.0	196.9	5.000	38,770	0.03045	19.63	117.4	174.5
-	-	6	-	192	4.877	36,864	0.02895	18.68	111.6	166.3
-	5	-	-	181.9	4.621	33,088	0.02599	16.77	100.2	149.1
7	-	-	-	180	4.572	32,400	0.02545	16.42	98.08	146
-	-	-	4.5	177.2	4.500	31,400	0.02466	15.90	95.04	141.4
-	-	7	-	176	4.470	30,976	0.02433	15.70	93.77	139.6
8	-	-	-	165	4.191	27,220	0.02138	13.80	82.40	122.7
-	6	-	-	162	4.115	26,244	0.02061	13.30	79.43	118.2

Gauge				Diameter		Sectional Area			Weight	
B.W.G.	A.W.G.	S.W.G.	mm.G	Mil	mm.	Cir. Mil	In^2	mm^2	lb/1,000 ft	kg/km
-	-	8	-	160	4.064	25,600	0.02011	12.97	77.50	115.30
-	-	-	4.0	157.5	4.000	24,806	0.01948	12.57	75.08	111.80
9	-	-	-	148	3.759	21,900	0.01720	11.10	66.29	98.68
-	7	-	-	144.3	3.665	20,822	0.01635	10.55	63.01	93.79
-	-	9	-	144	3.658	20,736	0.01629	10.52	62.78	93.52
-	-	-	3.5	137.8	3.500	18,989	0.01491	9.621	57.46	85.53
10	-	-	-	134	3.404	17,960	0.01410	9.098	54.34	80.88
-	8	-	-	128.5	3.264	16,512	0.01297	8.368	49.99	74.39
-	-	10	-	128	3.251	16,384	0.01287	8.302	49.60	73.81
-	-	-	3.2	126	3.200	15,876	0.01247	8.042	48.06	71.49
11	-	-	-	120	3.048	14,400	0.01131	7.297	43.59	64.87
-	-	11	-	116	2.946	13,456	0.01057	6.818	40.74	60.61
-	9	-	-	114.4	2.906	13,087	0.01028	6.632	39.62	58.96
-	-	-	2.9	114.2	2.900	13,042	0.01024	6.605	39.47	58.72
12	-	-	-	109	2.769	11,880	0.009331	6.020	35.96	53.52
-	-	12	-	104	2.642	10,816	0.008495	5.481	32.74	48.73
-	-	-	2.6	102.4	2.600	10,486	0.008246	5.309	31.78	47.29
-	10	-	-	101.9	2.588	10,384	0.008156	5.262	31.43	46.78
13	-	-	-	95	2.413	9,025	0.007088	4.573	27.32	40.65
-	-	13	-	92	2.337	8,464	0.006648	4.289	25.62	38.13
-	11	-	-	90.74	2.305	8,234	0.006467	4.172	24.92	37.09
-	-	-	2.3	90.55	2.300	8,199	0.006439	4.155	24.82	36.94
14	-	-	-	83	2.108	6,889	0.005411	3.491	20.85	31.04
-	12	-	-	80.81	2.053	6,530	0.005129	3.309	19.77	29.42
-	-	14	-	80	2.032	6,400	0.005027	3.243	19.37	28.83
-	-	-	2.0	78.74	2.000	6,200	0.004869	3.142	18.77	27.93
15	-	15	-	72	1.829	5,184	0.004072	2.627	18.46	27.36
-	13	-	-	71.96	1.828	5,178	0.004067	2.624	15.67	23.33
-	-	-	1.8	70.87	1.800	5,023	0.003945	2.545	15.20	22.63
16	-	-	-	65	1.651	4,225	0.003318	2.141	12.79	19.03
-	14	-	-	64.08	1.628	4,106	0.003225	2.081	12.43	18.50
-	-	16	-	64	1.626	4,096	0.003217	2.075	12.40	18.45
-	-	-	1.6	62.99	1.600	3,968	0.003116	2.011	12.01	17.88
17	-	-	-	58	1.473	3,364	0.002642	1.705	10.18	15.16
-	15	-	-	57.07	1.450	3,257	0.002558	1.650	9.859	14.67
-	-	17	-	56	1.422	3,136	0.002463	1.589	9.493	14.13
-	-	-	1.4	55.12	1.400	3,038	0.002386	1.539	9.196	13.68
-	16	-	-	50.82	1.291	2,583	0.002029	1.309	7.820	11.64
18	-	-	-	49	1.245	2,401	0.001886	1.217	7.269	10.82
-	-	18	-	48	1.219	2,304	0.001810	1.167	6.976	10.38
-	-	-	1.2	47.24	1.200	2,232	0.001753	1.131	6.756	10.06
-	17	-	-	45.26	1.150	2,048	0.001608	1.037	6.197	9.219
19	-	-	-	42	1.067	1,764	0.001385	0.8938	5.388	7.946
-	18	-	-	40.30	1.024	1,624	0.001275	0.8226	4.914	7.313
-	-	19	-	40	1.016	1,600	0.001257	0.8107	4.845	7.207

Gauge				Diameter		Sectional Area			Weight	
B.W.G.	A.W.G.	S.W.G.	mm.G	Mil	mm.	Cir. Mil	In^2	mm^2	lb/1,000 ft	kg/km
-	-	-	1.0	39.37	1.000	1,550	0.001217	0.7854	4.690	6.982
-	-	20	-	36	0.9144	1,296	0.001018	0.6576	3.923	5.838
-	19	-	-	35.89	0.9116	1,288	0.001012	0.6529	3.900	5.804
-	-	-	0.90	35.43	0.9000	1,255	0.0009857	0.6362	3.799	5.656
20	-	-	-	35	0.8890	1,225	0.0009621	0.6207	3.708	5.518
21	-	21	-	32	0.8128	1,024	0.0008042	0.5189	3.099	4.613
-	20	-	-	31.96	0.8118	1,021	0.0008019	0.5174	3.091	4.600
-	-	-	0.80	31.50	0.8000	992.3	0.0007794	0.5027	3.004	4.469
-	21	-	-	28.46	0.7229	810	0.0006362	0.4105	2.452	3.649
22	-	22	-	28	0.7112	784	0.0006158	0.3973	2.373	3.532
-	-	-	0.70	27.56	0.7000	759.6	0.0005966	0.3848	2.299	3.421
-	-	-	0.65	25.59	0.6500	654.8	0.0005143	0.3318	1.982	2.950
-	22	-	-	25.35	0.6438	642.3	0.0005047	0.3256	1.945	2.895
23	-	-	-	25	0.6350	625	0.0004909	0.3167	1.892	2.816
-	-	23	-	24	0.6096	576	0.0004524	0.2919	1.744	2.595
-	-	-	0.60	23.62	0.6000	557.9	0.0004382	0.2827	1.689	2.513
-	23	-	-	22.57	0.5733	509.4	0.0004001	0.2581	1.542	2.295
24	-	24	-	22	0.5583	484	0.0003801	0.2452	1.465	2.180
-	-	-	0.55	21.65	0.5500	468.7	0.0003681	0.2376	1.419	2.112
-	24	-	-	20.10	0.5106	404	0.0003173	0.2047	1.223	1.820
25	-	25	-	20	0.5080	400	0.0003142	0.2027	1.211	1.802
-	-	-	0.50	19.69	0.5000	387.7	0.0003045	0.1963	1.174	1.745
26	-	26	-	18	0.4572	324	0.0002545	0.1642	0.9809	1.460
-	25	-	-	17.90	0.4547	320.4	0.0002516	0.1623	0.9697	1.443
-	-	-	0.45	17.72	0.4500	314	0.0002466	0.1590	0.9504	1.414
-	-	27	-	16.4	0.4166	269	0.0002113	0.1363	0.1844	1.212
27	-	-	-	16	0.4064	256	0.0002011	0.1297	0.7750	1.153
-	26	-	-	15.94	0.4049	254.1	0.0001996	0.1288	0.7693	1.145
-	-	-	0.40	15.75	0.4000	248.1	0.0001949	0.1257	0.7512	1.118
-	-	28	-	14.8	0.3759	219	0.0001720	0.1110	0.6629	0.9868
-	27	-	-	14.2	0.3606	201.6	0.0001583	0.1021	0.6101	0.9077
28	-	-	-	14	0.3556	196	0.0001539	0.09932	0.5931	0.8330
-	-	-	0.35	13.78	0.3500	189.9	0.0001491	0.09621	0.5746	0.8553
-	-	29	-	13.6	0.3454	185	0.0001453	0.09372	0.5600	0.8332
29	-	-	-	13	0.3302	169	0.0001327	0.08563	0.5114	0.7613
-	28	-	-	12.64	0.3211	159.8	0.0001255	0.08097	0.4837	0.7198
-	-	-	0.30	12.60	0.3200	158.8	0.0001246	0.08042	0.7806	0.7149
-	-	30	-	12.4	0.3150	153.8	0.0001208	0.07791	0.4656	0.6926
30	-	-	-	12	0.3048	144	0.0001131	0.07297	0.4359	0.6487
-	-	31	-	11.6	0.2946	134.6	0.0001057	0.06818	0.4074	0.6061
-	-	-	0.29	11.42	0.2900	130.4	0.0001024	0.06605	0.3947	0.5872
-	29	-	-	11.26	0.2859	126.8	0.00009959	0.06425	0.3838	0.5712
-	-	32	-	10.8	0.2743	116.6	0.00009158	0.05913	0.3530	0.5257
-	-	-	26	10.24	0.2600	104.9	0.00008239	0.05309	0.3175	0.4720
-	30	-	-	10.03	0.2546	100.6	0.00007901	0.05097	0.3045	0.4531

Gauge				Diameter		Sectional Area			Weight	
B.W.G.	A.W.G.	S.W.G.	mm.G	Mil	mm.	Cir. Mil	In^2	mm^2	lb/1,000 ft	kg/km
31	-	33	-	10	0.2540	100	0.00007954	0.05067	0.3027	0.4505
-	-	34	-	9.2	0.2337	84.64	0.00006648	0.04289	0.2562	0.3813
-	-	-	0.23	9.055	0.2300	81.99	0.00006440	0.04155	0.2482	0.3694
32	-	-	-	9	0.2286	81.102	0.00006362	0.04104	0.2452	0.3649
-	31	-	-	8.928	0.2238	79.71	0.00006260	0.04039	0.2413	0.3591
-	-	35	-	8.4	0.2134	70.56	0.00005542	0.03575	0.2136	0.3178
33	-	-	-	8	0.2032	64	0.00005027	0.03243	0.1937	0.2883
-	32	-	-	7.950	0.2019	65.20	0.00004964	0.03203	0.1913	0.2847
-	-	-	0.20	7.874	0.2000	62	0.00004869	0.03142	0.1877	0.2793
-	-	36	-	7.6	0.1930	57.76	0.00004536	0.02927	0.1748	0.2602
-	-	-	0.18	7.087	0.1800	50.23	0.00003945	0.02545	0.1520	0.2263
-	33	-	-	7.080	0.1798	50.13	0.00003937	0.02540	0.1517	0.2258
34	-	-	-	7	0.1778	49	0.00003848	0.02483	0.1483	0.2207
-	-	37	-	6.8	0.1727	46.24	0.00003632	0.02343	0.1400	0.2083
-	34	-	-	6.305	0.1601	39.75	0.00003122	0.02014	0.1203	0.1790
-	-	-	0.16	6.299	0.1600	39.68	0.00003116	0.02011	0.1201	0.1788
-	-	38	-	6	0.1524	36	0.00002827	0.01824	0.1090	0.1622
-	35	-	-	5.615	0.1426	31.53	0.00002476	0.01597	0.09543	0.1420
-	-	-	0.14	5.512	0.1400	30.38	0.00002386	0.01539	0.09196	0.1368
-	-	39	-	5.2	0.1321	27.04	0.00002124	0.01370	0.08186	0.1218
35	36	-	-	5.000	0.1270	25	0.00001963	0.01267	0.07565	0.1126
-	-	40	-	4.8	0.1219	23.04	0.00001810	0.01167	0.06976	0.1037
-	-	-	0.12	4.724	0.1200	22.32	0.00001753	0.01131	0.06756	0.1006
-	37	-	-	4.453	0.1131	19.83	0.00001557	0.01005	0.06001	0.08934
-	-	41	-	4.4	0.1118	19.36	0.00001521	0.009810	0.05812	0.08721
36	-	42	-	4	0.1016	16.00	0.00001257	0.008107	0.04845	0.07207
-	38	-	-	3.965	0.1007	15.72	0.00001235	0.007968	0.04760	0.07084
-	-	-	0.10	3.937	0.1000	15.50	0.00001217	0.007854	0.04690	0.06982
-	-	43	-	3.6	0.09114	12.96	0.00001018	0.006567	0.03923	0.05838
-	39	-	-	3.531	0.08969	12.47	0.000009794	0.006319	0.03775	0.05618
-	-	44	-	3.2	0.08138	10.24	0.000008042	0.005819	0.03099	0.04613
-	40	-	-	3.145	0.07987	9.891	0.000007768	0.005012	0.02994	0.04456
-	41	45	-	3.800	0.07113	7.842	0.000006159	0.003973	0.02374	0.03532
-	42	-	-	2.494	0.06334	6.219	0.000004884	0.003151	0.01882	0.02801
-	-	46	-	2.4	0.06096	5.760	0.000004528	0.002929	0.01744	0.02595
-	43	-	-	2.221	0.05641	4.932	0.000003873	0.002495	0.01498	0.02222
-	-	47	-	2	0.05080	4.000	0.000003142	0.002027	0.01211	0.01802
-	44	-	-	1.987	0.05023	3.911	0.000003072	0.001982	0.01184	0.01762
-	-	-	0.05	1.969	0.05000	3.877	0.000003045	0.001963	0.01174	0.01745
-	45	-	-	1.761	0.04473	3.102	0.000002436	0.001572	0.009383	0.01398
-	-	48	-	1.6	0.04064	2.560	0.000002011	0.001297	0.007750	0.01153
-	46	-	-	1.568	0.03984	2.460	0.000001931	0.001246	0.007446	0.01108
-	47	-	-	1.397	0.03547	1.951	0.000001532	0.0009884	0.005904	0.008787
-	48	-	-	1.224	0.03159	1.547	0.000001215	0.0007838	0.004683	0.006968
-	-	49	-	1.2	0.03048	1.440	0.000001131	0.0007297	0.004359	0.006487
-	49	-	-	1.108	0.02813	1.227	0.0000009635	0.0006216	0.003713	0.005526
-	-	50	-	1	0.02540	1.000	0.0000007854	0.0005067	0.003027	0.004505
-	50	-	-	0.986	0.02505	0.9728	0.0000007641	0.0004929	0.002945	0.004382

NOTE : **B.W.G. - Birmingham Iron Wire Gauge**
A.W.G. - American Wire Gauge
S.W.G. - British Standard Wire Gauge
mm.g. - Milimeter Gauge

Continuous Current Rating
for Each Condition of Wires & Cables

1. Maximum allowable current carrying capacities for the insulated cables installed in location where the ambient temperature is not exceed 40°C shall not be less than those stated in the tables.

2. In location where the ambient temperature differ from 40°C (Install in free air) and 30°C (Install in ground). The multiplier in the table below shall be used to obtain the maximum allowble current carrying capacities.

Temperature (°C)	Multiplier			
	In air (Ambient temperature 40 °C)		In ground (Ambient temperature 30 °C)	
	Insulation grade		Insulation grade	
	70 °C	90 °C	70 °C	90 °C
21-25	1.23	1.14	1.06	1.04
26-30	1.16	1.09	1	1
31-35	1.08	1.05	0.94	0.96
36-40	1	1	0.87	0.91
41-45	0.91	0.95	0.79	0.87
46-50	0.82	0.89	0.71	0.82
51-55	0.71	0.84	0.61	0.77
56-60	0.58	0.78	0.5	0.71
61-65	0.41	0.71	0.35	0.65
66-70	-	0.63	-	0.58
71-75	-	0.54	-	0.5
76-80	-	0.45	-	0.41
81-85	-	0.32	-	0.29
86-90	-	-	-	-

3. In a single conduit where the conductors are installed, the allowable ampacity of each conductor shall be reduced as shown in the following table.

Number of Core	Multiplier
4-6	0.82
7-9	0.72
10-20	0.56
21-30	0.48
31-40	0.44
Over - 40	0.38

Remark : For multicore cables, the number of core is counted as number of wire by excepting the ground.

* Ref to MEA (Metropolitan Electricity Authority)

Temperature Correction Factors For Conductor Resistance

Factors for correcting resistances at various temperatures of conductor to the standard reference temperature of 20°C and reciprocals of the factors for calculating resistances at other temperatures from the value at 20°C

Temperature °C	Correction Factor		Reciprocal of Factor	
	Copper	Aluminum	Copper	Aluminum
0	1.085	1.088	0.921	0.919
5	1.063	1.064	0.941	0.940
10	1.041	1.042	0.961	0.960
15	1.020	1.021	0.980	0.980
20	1.000	1.000	1.000	1.000
25	0.981	0.980	1.020	1.020
30	0.962	0.961	1.039	1.040
35	0.944	0.943	1.059	1.060
40	0.927	0.925	1.079	1.081
45	0.911	0.908	1.098	1.101
50	0.895	0.892	1.118	1.121
55	0.879	0.876	1.138	1.141
60	0.864	0.861	1.157	1.161
65	0.850	0.846	1.177	1.181
70	0.836	0.832	1.197	1.202
75	0.822	0.819	1.216	1.222
80	0.809	0.805	1.236	1.242
85	0.797	0.792	1.255	1.262
90	0.784	0.780	1.275	1.282

The correction factor is given by :

$$k = \frac{1}{k_1} = \frac{1}{1+\propto(\theta-20)}$$

where :

k = temperature correction factor of conductor

k_1 = reciprocal of k

$\propto$ = constant mass temperature coefficient at 20°C per deg C
0.00393 for copper (based on 100% conductivity)
0.00403 for aluminum (based on 61% conductivity)

θ = referred temperture, °C

AC/DC Resistance ratios

The AC/DC resistance ratio of the conductor is given by the following formula.

$$k_2 = 1 + \lambda_s + \lambda_p$$

where :

k_2 = AC/DC resistance ratio of conductor

λ_s = skin effect factor

λ_p = proximity effect factor

The skin effect factor is given by :

$$\lambda_s = \frac{X^4}{192 + 0.8X^4}$$

where :

$X = \sqrt{\frac{8\pi f}{R_0 k_1 \times 10^4}}$

f = supply frequency, Hz

R_0 = DC resistance of conductor at 20°C, Ω/km

k_1 = reciprocal factor of temperature correction factor

The proximity effect factor is given by ;

$$\lambda p = \frac{X'^4}{192 + 0.8X'^4} \left(\frac{d_1}{S}\right)^2 \left\{0.312 \left(\frac{d_1}{S}\right)^2 + \frac{1.18}{\frac{X'^4}{192 + 0.8X'^4} + 0.27}\right\}$$

where :

$X' = \sqrt{0.8}\, X$

d_1 = diameter of conductor, mm

S = distance between conductor axes, mm

Properties Of Insulation And Jacket Materials
Resistance To Industrial Chemicals

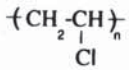
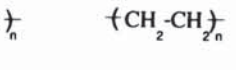
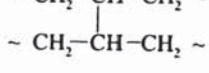
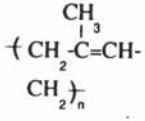
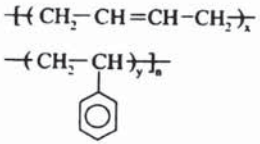
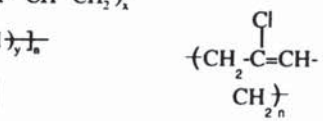
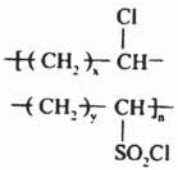
Reagent	Relative Rating							Reagent	Relative Rating						
	BR	CR	EPR	PVC	PE	XLPE	NYLON		BR	CR	EPR	PVC	PE	XLPE	NYLON
Acetone	◎	○	◎	×	◎	◎	○	Chlorine Gas	△	△	×	×	×	×	◎
Aniline	○	×	○	○	○	○		Ozone	○	○	○	○	◎	◎	×
Ethanol	◎	◎	◎	△	○	○	○	Bromine	×	×	×	×	×	×	
Ethyleneglycol	○	◎	○	△	◎	◎	○	Nitric Acid, conc.	×	×	×	×	△	△	×
Xylene	×	×	×	×	○	○	○	Nitric Acid, 10%	×	×	△	○	○	○	△
Glycerin	◎	◎	◎	○	◎	◎	○	Fuming Nitric Acid	×	×		×	×	×	
Cresol	○	△	○	△	○	○	×	Tap Water	◎	◎	◎	◎	◎	◎	◎
Chloroform	×	×	×	×	△	△	×	Sea Water	○	◎	◎	◎	◎	◎	
Acetic Acid, conc.	○	△	○	×	○	○	△	Sulfuric Acid, conc.	×	×	×	△	△	△	×
Acetic Acid, 10%	○	×	○	△	◎	◎	○	Sulfuric Acid, 10%	○	○	○	◎	○	○	○
Ethyl Acetate	○	×	△	×	○	○	○	Phosphoric Acid	○	△	○	×	◎	◎	○
Carbon Tetrachloride	×	×	×	×	×	×	△	Sodium Hydroxide, 10%	○	○	○	○	○	○	◎
Cyclohexane	△	×	×		△	△		Freon	×	×		○	○	○	
Dioctyl Phthalate	◎	×		×				Formic Acid	△	×		○	○	○	◎
Trichloroethylene	×	×	×	△	△	△	△	JIS No.1 Oil (OF Oil)	×	△	×	△	○	○	
Trichlorobenzene	×	×	×		△	△		ASTM No.1 Oil	○	○	△	△	○	○	
Toluene	×	×	×	×	△	△	○	ASTM No.2 Oil	△	○	△	△	○	○	
Carbon Disulfide	×	×	×	△	○	○		ASTM No.3 Oil	×	△	×	△	△	△	
Phenol	○	△	○	×	○	○	×	Gasoline	×	△	×	×	○	○	○
Furfural	◎	○	◎	△	◎	◎		Creosote Oil	△	×	×	×	△	△	
Hexane	×	△	×	△	○	○		JIS No.2 Oil	×	×	×	△	○	○	
Benzene	×	×	×	×	△	△	○	Heavy Oil	×	×	×	△	△	△	
Methanol	◎	◎	◎	×	○	○	△	Lube Oil	×	△	△	△	△	△	○
Methyl Ethyl Ketone	△	×	△	×	○	○		Silicone Oil	◎	◎	◎	○	◎	◎	
Dioxane				×	○	○		Vegetable Oil	◎	◎	○		◎	◎	
Nitrobenzene	○	×	○	×	○	○		Petroleum Ether	△	△		×	◎	◎	
Formaline	○	○		○	○	○	△	Trans Oil	×	△	×	○	○	○	
Ammonia, conc.	○	△	○	△	○	○	○	Naphtha	×	×	×	○	○	○	○
Ammonia, 10%	○	△	○	○	○	○	◎	Coal Tar					○	○	
Sodium Chloride	○	○	○	○	◎	◎	◎								
Hydrochloric Acid, conc.	○	○	○	△	○	○	×								
Hydrochloric Acid, 10%	◎	○	○	○	◎	◎	○								

Where : ◎ : High Resistance ○ : Fair Resistance

× : Not Applicable △ : Poor Resistance, care on use

PROPERTIES OF INSULATION AND JACKET MATERIALS

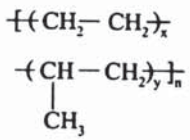
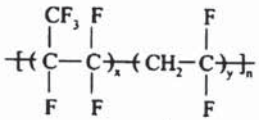
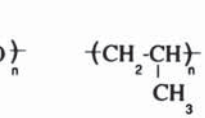
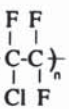
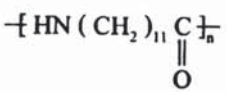
GENERAL COMPARISON DATA

Material		Polyvinyl Chloride	Low Density Polyethylene	Cross-linked Polyethylene	Polyisoprene	Styrene Butadiene Copolymer	Polychloroprene	Chlorosulphonated Polyethylene
Designation		PVC	PE	XLPE	NR	SBR	CR	CSM
Chemical structure								
Density		1.3–1.5	0.91–0.93	0.91–0.93	0.93–0.94	0.93–0.94	1.15–1.23	1.10
Hardness (Shore)		D30–90	D45–60		30–90	10–95	20–90	50–90
Max. Operating Temp.	°C	60	75	90	60	75	80	90
Emergency Temp. Rating	°C	85	90	130	85			
Short Circuit Temp. Rating	°C	120	150	250	150			
Brittleness Temp.	°C	~-40	<-70	<-70	-55–-58	-30–-65	-30–-50	-20–-50
Softening Temp.	°C	120–140	100–115					
Thermal Expansion	/°C	$0.7–2.5X10^{-4}$	$1.6–1.8X10^{-4}$	$1.6–1.8X10^{-4}$	$1.8X10^{-4}$	$1.8X10^{-4}$	$1.9X10^{-4}$	$1.8X10^{-4}$
Thermal Conductivity Cal/ cm•sec•	°C	$3.0–4.0X10^{-4}$	$8.0X10^{-4}$	$8.0X10^{-4}$	$5.1X10^{-4}$	$5.8X10^{-4}$	$5.6X10^{-4}$	$6.3X10^{-4}$
Specific Heat	Cal/°C•g	0.3–0.5	0.55	0.55	0.52	—	0.52	
Tensile Strength	kg/mm²	1.5–2.5	1.5–2.0	1.8–3.0	0.8–3.0	0.4–3.0	0.7–3.0	0.5–2.0
Elongation	%	200–400	300–700	300–700	300–700	100–700	400–900	100–500
Abrasion Resistance		Excellent	Good	Excellent	Good	Good	Good	Good
Voltage Breakdown	kv/mm	20–30	30–50	30–50	16–32	16–30	15–25	16–32
Volume Resistivity	Ω•cm	$10^{12}–10^{15}$	$>10^{16}$	$>10^{16}$	10^{15}	$10^{14}–10^{15}$	$10^{10}–10^{12}$	$10^{13}–10^{14}$
Dielectric Constant		5–7	2.2–2.4	2.2–2.4	3–5	3–5	7–10	
Dissipation Factor (tan δ)		0.1–0.03	<0.0005	<0.0005	0.3–0.5	2–5	1.7–4	
Weathering		Good	Inferior*	Inferior*	Poor	Poor	Excellent	Good
Ozone Resistance		Excellent	Excellent	Excellent	Poor	Inferior	Good	Good
Flame Resistance		Self-Extinguish	Burns	Burns	Burn	Burn	Self-Extinguish	Self-Extinguish
Track Resistance		Inferior	Excellent	Excellent	Fair	Fair	Inferior	Good
Water Resistance		Fair	Excellent	Excellent	Fair	Fair	Fair	Fair
Acid Resistance		Excellent	Good	Good	Good	Fair	Excellent	Good
Alcari Resistance		Excellent	Excellent	Excellent	Good	Good	Excellent	Excellent
Oil Resistance		Good	Excellent	Excellent	Poor	Inferior	Good	Fair
Solvent Resistance		Fair	Excellent	Excellent	Inferior	Inferior	Fair	Fair

* Improved to "good" with mixture of carbon black.

PROPERTIES OF INSULATION AND JACKET MATERIALS

GENERAL COMPATISON DATA (Continued)

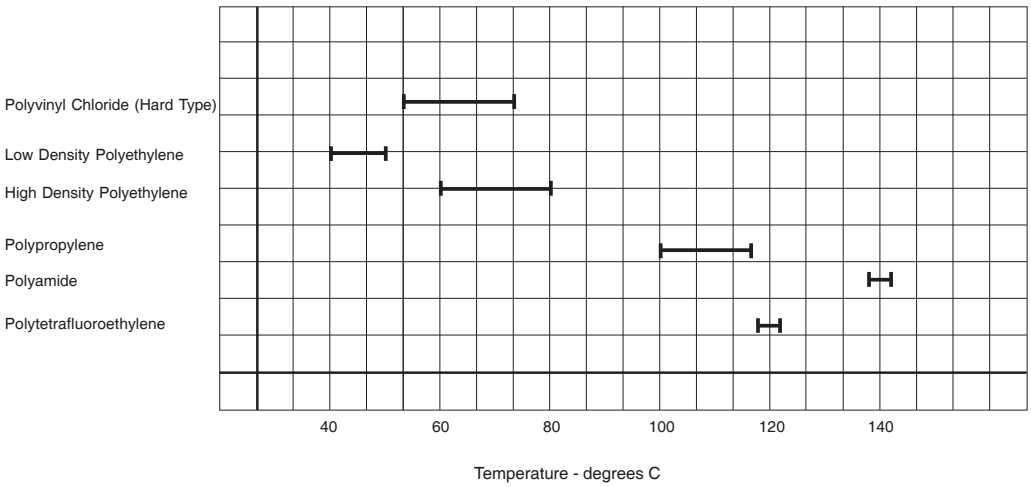
Material		Ethylene Propylene Copolymer	Hexafluoropropylene Vinylidenefluoride Copolymer	Polyorganosiloxane	Polypropylene	Polytetra Fluoroethylene	Polychloro Trifluoroethylene	Polyamide
Designation		EPM, EPDM	FPM	Q	PP	PTFE	PCTFE	Nylon(12)
Chemical Structure								
Density		0.86–0.87	1.82–1.85	0.97–1.40	0.9–0.915	2.13–2.2	2.1	1.01–1.02
Hardness (Shore)		40–85	60–90	50–85	R85–110	D50–65	R110–115	R100-110
Max. Operating Temp.	°C	90	200	180	80	260	180	90
Emergency Temp. Rating	°C							
Short Circuit Temp. Rating	°C				150	310		120
Brittleness Temp.	°C	-40–-60	-44–-60	-70–-100		<-70	<-70	-70
Softening Temp.	°C						210	170-180
Thermal Expansion	/°C		$1.6X10^{-4}$	$2.6x10^{-4}$	$6.0–8.5x10^{-5}$	$10X10^{-5}$	$4.5–7.0X10^{-5}$	$12X10^{-5}$
Thermal Conductivity Cal/ cm•sec•	°C		$5.5X10^{-4}$	$5.7X10^{-4}$	$2.8X10^{-4}$	$6X10^{-4}$	$6X10^{-4}$	$5.9–8.3X10^{-4}$
Specific Heat	Cal/ °C•g				0.46	0.25	0.22	0.62
Tensile Strength	kg/mm^2	0.5–1.5	1.5–2.5	0.3–1.0	2.0–4.0	1.4–2.1	2.8–3.5	5.0–6.0
Elongation	%	300–700	200–600	50–300	200–700	200	10–100	180–285
Abrasion Resistance		Good	Good	Fair	Excellent	Excellent	Excellent	Excellent
Voltage Breakdown	kv/mm	20–35	24	20–40	20–32	15–30	10–20	20–30
Volume Resistivity	Ω•cm	$10^{14}–10^{15}$	$10^{12}–10^{14}$	$10^{14}–10^{15}$	$>10^{16}$	$>10^{18}$	$1.2x10^{18}$	$10^{14}–10^{15}$
Dielectric Constant		3–5	6–7	3–4	2.0–2.2	2.0	2.24–2.8	3.5–4.5
Dissipation Factor (tanδ)		0.2–0.8		0.1–1.0	0.0002–0.0006	<0.0002	0.0012–0.0036	0.03–0.06
Weathering		Excellent	Good	Good	Inferior*	Excellent	Excellent	Inferior*
Ozone Resistance		Excellent	Good	Excellent	Excellent	Excellent	Excellent	Good
Flame Resistance		Burn	Self-Extinguish	Burn	Burn	No Burn	No Burn	Burn
Track Resistance		Excellent	Fair	Excellent	Excellent	Excellent	Excellent	Good
Water Resistance		Good	Excellent	Fair	Excellent	Excellent	Excellent	Excellent
Acid Resistance		Excellent	Excellent	Poor	Excellent	Excellent	Excellent	Good
Alcari Resistance		Excellent	Excellent	Good	Excellent	Excellent	Excellent	Excellent
Oil Resistance		Inferior*	Excellent	Fair	Excellent	Excellent	Excellent	Excefllent
Solvent Resistance		Poor	Excellent	Fair	Excellent	Excellent	Excellent	Good

* Improved to "good" with mixture of carbon black.

Properties of Insulation And Jacket Materials

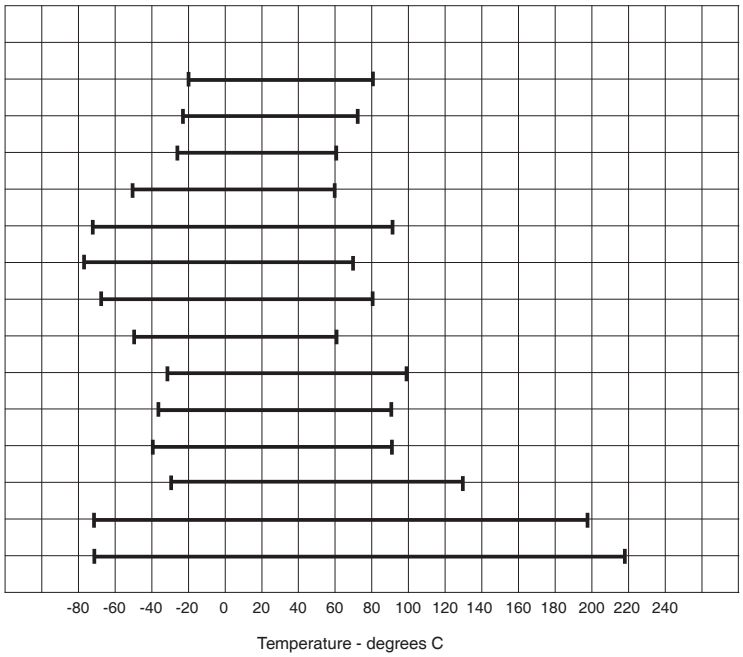
Thermal Properties

Deflection temperature of plastics under load [ASTM D648]



Operating Temperature

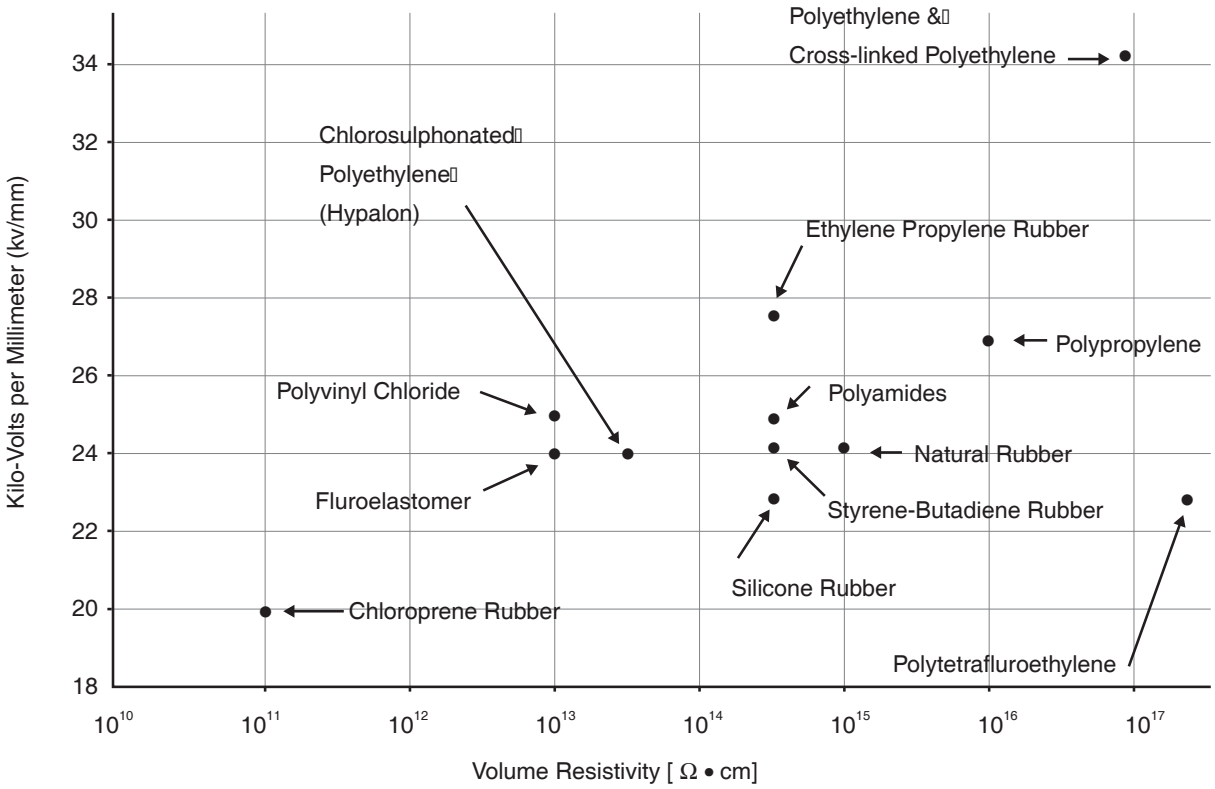
[Max. point : Max. Continuous Operating Temperature
Min. point : Brittleness Temperature]

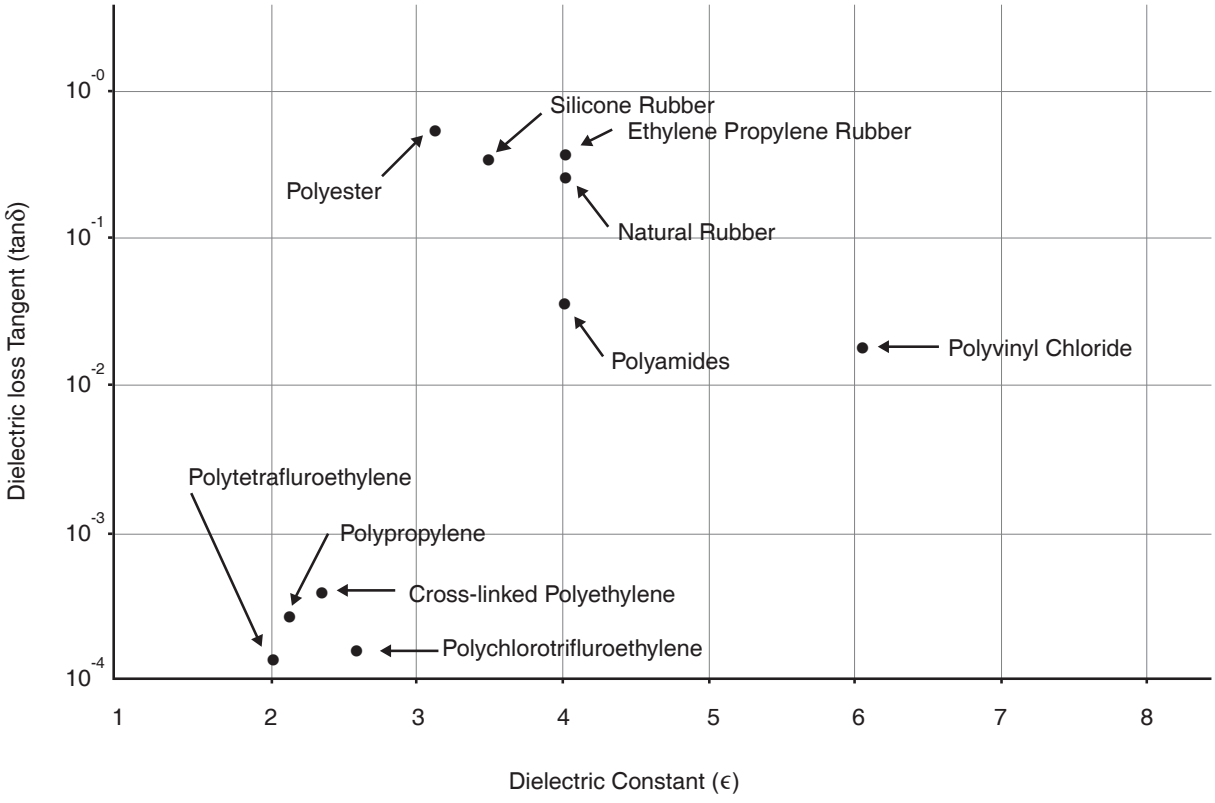


Polyvinyl chloride, 80°C Grade
Polyvinyl chloride, 75°C Grade
Polyvinyl chloride, 60°C Grade
Cold Resisting Polyvinyle Chloride
Cross-Linked Polyethylene
Polyethylene
Nylon
Synthetic Natural Rubber
Chloroprene
Styrene-Butadiene Rubber
Ethylene-Propylene Rubber
Chlorosulphonated Polyethylene (Hypalon)
Silicone
Teflon

Properties of Insulation And Jacket Materials

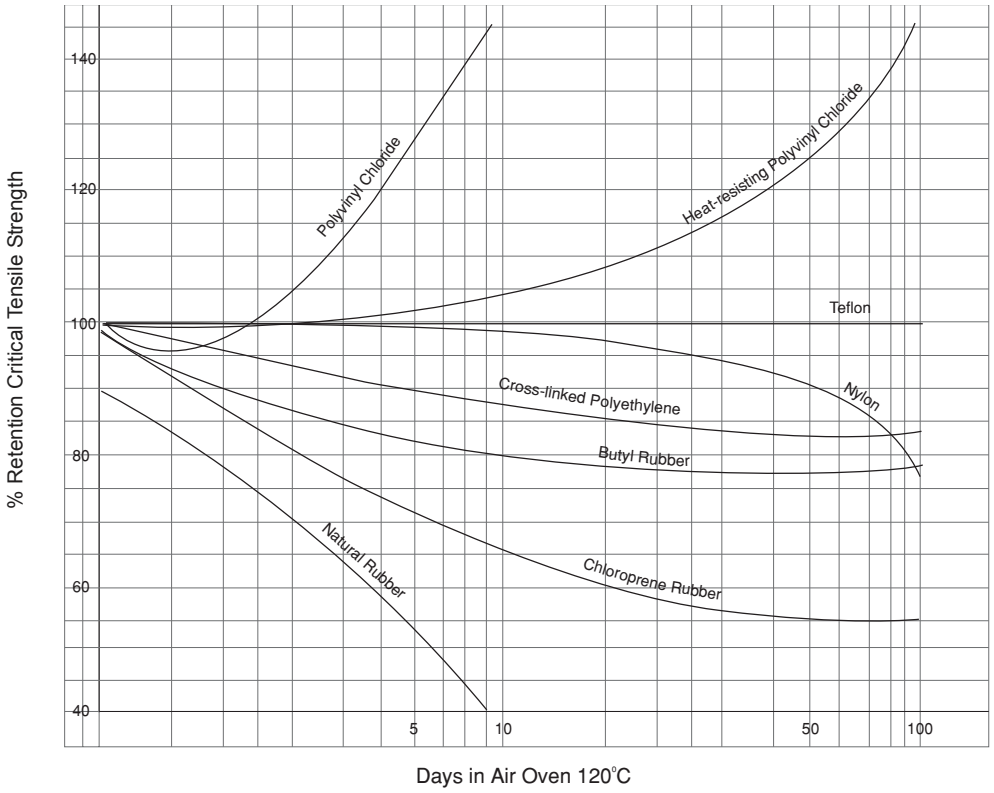
Electrical Properties

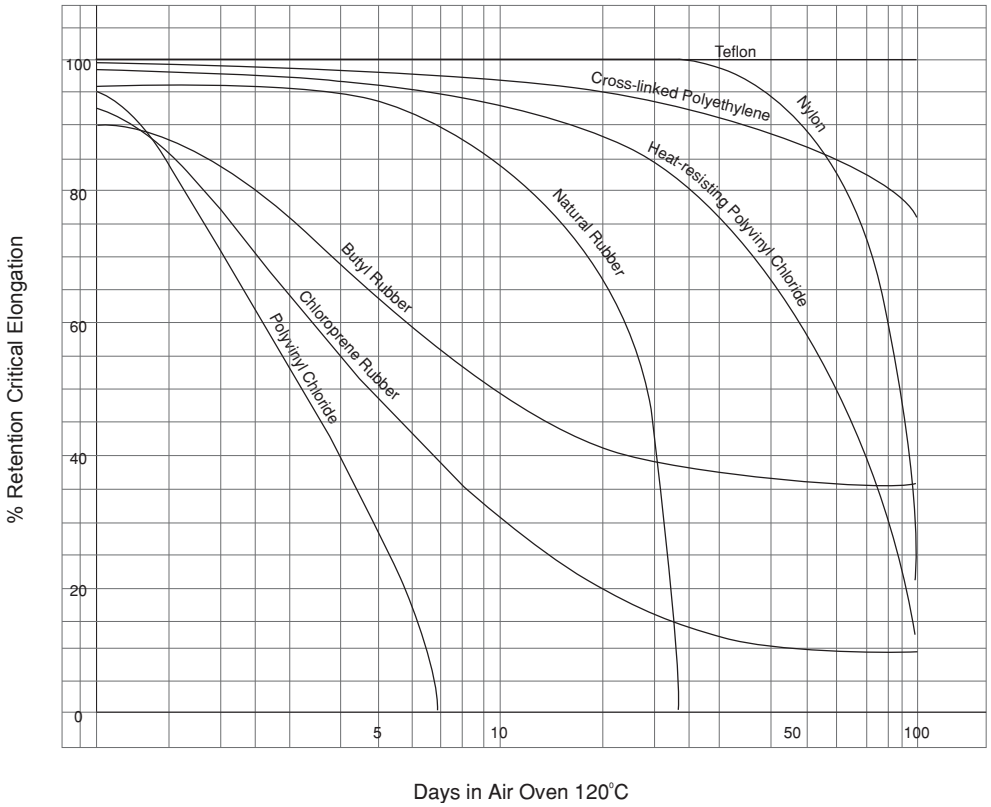




Properties of Insulation And Jacket Materials

Long-Time Heat Aging Curves





Symbols Of Electrical Units

Electrical Unit		Symbol
CURRENT	(AMPERE)	A
VOLTAGE	(VOLT)	V(kV)
RESISTANCE	(OHM)	Ω(kΩ, MΩ)
ELECTRIC POWER	(WATT)	W (kW, MW.)
ELECTRIC ENERGY	(WATT HOUR)	Wh (kWh.)
HORSE POWER		HP
POWER FACTOR	(COS θ)	P.F.
FREQUENCY	(HERTZ)	Hz
CAPACITANCE	(FARAD)	F (µF, pF.)
APPARENT POWER	(VOLTAMPERE)	VA (kVA)
DIRECT CURRENT		DC
ALTERNATING CURRENT		AC
EFFICIENCY		Eff.
MAXIMUM VALUES	(VOLTAMPERE)	Em, Im
AVERAGE VALUES	(VOLTAMPERE)	Eav, Iav
EFFECTIVE VALUES	(VOLTAMPERE)	E, I
INSTANTANEOUS VALUES	(VOLTAMPERE)	e, I

Electrical Formulas.

Electrical formulas for determining Ampere, Kilowatt, Kilovolt – ampere and Horse Power

Direct Current	Alternating Current	
	Single Phase	Three Phase
$A = \frac{KW \times 1000}{V}$	$A = \frac{KW \times 1000}{V \times P.F.}$	$A = \frac{KW \times 1000}{1.73 \times V \times P.F.}$
$A = \frac{KVA \times 1000}{V}$	$A = \frac{KVA \times 1000}{V}$	$A = \frac{KVA \times 1000}{1.73 \times V}$
$A = \frac{HP \times 746}{V \times (\%Eff.)}$	$A = \frac{HP \times 746}{V \times (\%Eff.) \times P.F.}$	$A = \frac{HP \times 746}{1.73 \times V \times (\%Eff.) \times P.F.}$
$KW = \frac{A \times V}{1000}$	$KW = \frac{A \times V \times P.F.}{1000}$	$KW = \frac{A \times V \times 1.73 \times P.F.}{1000}$
$KVA = \frac{A \times V}{1000}$	$KVA = \frac{A \times V}{1000}$	$KVA = \frac{A \times V \times 1.73}{1000}$
$HP = \frac{A \times V \times (\%Eff.)}{746}$	$HP = \frac{A \times V \times (\%Eff.) \times P.F.}{746}$	$HP = \frac{A \times V \times 1.73 \times (\%Eff.) \times P.F.}{746}$

APPROXIMATE MOTOR AMPERES PER TERMINAL :

220 V a - c	=	4	amperes per H.P.
3 phase 220 V a - c	=	2.5	amperes per H.P.
3 phase 380 V a - c	=	1.41	amperes per H.P.
3 phase 440 V a - c	=	1.25	amperes per H.P.
3 phase 550 V a - c	=	1	amperes per H.P.

Standard Coefficient Of Conversion

Items		Descriptions			
1. Length	1 micron	= 0.001 mm	= 3.94 x 10^{-5} in.		
	1 mil	= 0.0254 mm	= 0.001 in.		
	1mm	= 39.37 mils	= 0.03937 in.		
	1 cm	= 0.3937 in.	= 0.0328 ft.		
	1 inch	= 25.4 mm.	= 0.083 ft.	= 0.0278 yd.	= 2.54 cm.
	1 feet	= 0.305 m	= 0.333 yd.		
	1 yard	= 0.914 m	= 91.44 cm.		
	1 meter	= 39.37 in	= 3.28 ft.	= 1.094 yd.	
	1 kilometer	= 3,281 ft.	= 1,094 yd.	= 0.6213 mile	
	1 mile	= 5,280 ft.	= 1,760 yd.	= 1,609 m	= 1.609 km.
2. AREA	1 MCM	= 1000 CM	(Circullar Mil)	= 0.5067 mm^2	= 1/1000 in^2
	1 CM	= 0.0005067 mm^2	= 0.0000007854 in^2		= 0.7854 sq. mil.
	1 mm^2	= 1973 CM	= 0.00155 in^2	= 1,550 sq.mil.	
	1 in^2	= 1273240 CM	= 645.1 mm^2	= 0.0069 ft^2	
	1 yd^2	= 1,296 in^2	= 0.83613 m^2		
	1 m^2	= 1,550 in^2	= 10.7 ft^2	= 1.195 yd^2	
	1 km^2	= 0.001562 $mile^2$			
	1 $mile^2$	= 27,880,000 $ft.^2$	= 3,098,000 $yd.^2$	= 2,590,000 m^2	= 2.59 km^2
3. VOLUME	1 cm^3	= 0.061 in^3			
	1 in^3	= 16.39 cm^3	= 0.0036 gal.	= 0.0005787 $ft.^3$	
	1 l	= 1,000 cm^3	= 61.023 in^3	= 0.2642 gal	= 0.03531 $ft.^3$
	1 gal.	= 3,785 cm^3	= 231 in^3	= 0.1337 $ft.^3$	= 0.004951 yd^3
	1ft^3	= 28,317 cm^3	= 1,728 in^3	= 28.32 l.	=7.48 gal
	1 yd^3	= 46,656 in^3	= 0.7646 m^3		
	1m^3	= 61,023 in^3	= 35.31 $ft.^3$	= 1.308 $yd.^3$	
4. WEIGHT	1 g.	= 15.43 gr.	= 0.03527 oz.	= 0.002205 lb.	
	1oz.	= 437.5 gr.	= 28.35 g.	= 0.0625 lb.	
	1lb.	= 7,000 gr.	= 453.6 g.	= 16 oz.	= 0.4536 kg.
	1 kg.	= 15,432 gr.	= 35.27 oz.	= 2.205 lb.	
	1 ton (short)	= 2,000 lb.	= 907.2 kg.	= 0.8928 ton (long)	
	1 ton (long)	= 2,240 lb.	= 1.12 ton (short)	= 1.016 ton (metric)	
	1 ton (metric)	= 2,204.62 lb.			
5. ENERGY	1 B.t.u.	= 1,055 joules	= 778.1 ft.-lb	= 252 g-cal.	= 107.6 kg-m.
		= 0.2930 watt-hr.			
	1 watt-hr.	= 3,600 joules	= 2,655.4 ft-lb.	= 860 g-cal.	= 367.1 kg.-m.
		= 3.413 B.t.u.	= 0.001341 hp.-hr.		
	1 hp.-hr.	= 2,684,000 joules	= 1,980,000 ft.-lb.	= 273,700 kg.-cm.	
		= 745.6 watt.-hr.			
	1 kw-hr.	= 2,655,000 ft.-lb.	= 367,100 kg.-m.	= 1.34 hp.-hr.	
6. POWER	1 watt	= 44.26 ft.-lb./min	= 6.119 kg-m/min	= 0.001341 hp.	
	1 hp.	= 33,000 ft.-lb./min		= 745.6 watts	= 550 ft.-lb./sec.
		= 76.04 kg-m/sec.			
	1 kw.	= 44,256.7 ft-lb./min		= 101.979 kg-m/sec.	= 1.341 hp.
		= 1,000 watts.			
7. TEMPERATURE	Temp°C	= 5/9 (temp°F-32)			
	Temp°F	= (9/5 x temp°C) + 32			

Conductivity And Density Of Metals

Kind	Symbol	Conductivity (% iacs)	Density (g/cm^3)
SILVER	Ag	108.6	10.50
STANDARD COPPER (ANNEALED)	Cu	100.0	8.89
GOLD	Au	72.5	19.30
ALUMINIUM	Al	61.0	2.70
IRON	Fe	13.0	7.78
TIN	Sn	12.2	7.29
STEEL	-	11.6	7.78

Conductor Materials

Material	Specific resistance, 20°C			Temperature coefficient, 20°C	Mass g per cu.cm.
	μ Ohms per cm.cube	μ Ohms per in.cube	Ohms-per cir. mil-ft.		
Annealed copper	1.724	0.6788	10.37	0.00393	8.89
Hard-drawn copper	1.79	0.695	10.77	0.00378	8.89
Annealed aluminium	2.82	1.113	17.0	0.0039	2.7
Hard-drawn aluminium	2.92	1.15	17.5	0.0038	2.7
Pure iron	10.0	3.93	60.0	0.006	7.86
Steel wire	10.7-17.5	4.2-6.9	64-106	0.006-0.00036	7.78
Cast iron	75-100	29.5-39.4	450-600	0.001-0.00074	7.32

The Copper Conductor Resistance

Nominal Direct Current Resistance, Ohms/1,000 Meter At 20 ° C

TABLE 1 TIS 2427-2552

The number of wires in the conductors of cables for fixed wiring.

Nominal cross-sectional area (mm^2)	Number of wires in conductor	Diameter of wires in conductor approx. (mm)	Maximum resistance of conductor at 20°C (Ohms/km)
			Single core & Multi core
0.5	1	0.80	36.0
1	1	1.13	18.1
1	7	0.40	18.1
1.5	1	1.38	12.1
1.5	7	0.50	12.1
2.5	1	1.78	7.41
2.5	7	0.67	7.41
4	1	2.25	4.61
4	7	0.85	4.61
6	7	1.04	3.08
10	7	1.35	1.83
16	7	1.70	1.15
25	7	2.14	0.727
35	19	1.53	0.524
50	19	1.78	0.387
70	19	2.14	0.268
95	19	2.52	0.193
120	37	2.03	0.153
150	37	2.25	0.124
185	37	2.52	0.0991
240	61	2.25	0.0754
300	61	2.52	0.0601
400	61	2.85	0.0470
500	61	3.20	0.0366

TABLE 2

The Diameter Of Wires in The conductors Of Flexible Cables And Cords

Nominal cross-sectional area (mm^2)	Minimum number of wires in conductor	Maximum diameter of wires in conductor (mm)	Maximum resistance of conductor at 20°C (Ohms/km)
			Single core & Multi core
0.5	16	0.21	39.0
0.5	28	0.16	39.0
0.75	24	0.21	26.0
1	42	1.16	26.0
1.5	32	0.21	19.5
2.5	30	0.26	13.3
4	50	0.26	7.98
6	56	0.31	4.95
10	84	0.31	3.30
16	80	0.41	1.91
25	126	0.41	1.21
35	196	0.41	0.780
50	276	0.41	0.554
70	396	0.41	0.386
95	360	0.51	0.272
	475	0.51	0.206

Table of Dimensions For Motor Starters

The figures are based on normal 3 - phase motors for a.c. at 50 c.p.s. 1400 - 1450 r.p.m.

Motor ratings in HP at service voltage						Rating of motor starter A	Relay setting A	Max. quick-blow back-up fuse A	Min cross section of cables mm^2
220 V		380 V		440 V					
HP	Full load current A	HP	Full load current A	HP	Full load current A				
		0.05		0.05		15	0.15 - 0.25	1	1.5
0.05		0.1		0.1		15	0.25 - 0.4	2	1.5
		0.15		0.2		15	0.4 - 0.65	4	1.5
0.1		0.2		0.25	0.5	15	0.4 - 0.65	4	1.5
0.15		0.25	0.6	0.5	0.9	15	0.6 - 1.0	6	1.5
0.25	1.1	0.5	1.0			15	1.0 - 1.6	6	1.5
		0.75	1.5	0.75	1.2	15	1.0 - 1.6	6	1.5
0.5	1.8	1.0	1.9	1.0	1.6	15	1.5 - 2.5	15 (10)	1.5
0.75	2.5	1.5	2.6	2	3.2	15	2.5 - 4	25 (15)	1.5
1.0	3.2	2	3.4	2.5	3.9	15	2.5 - 4	25 (15)	1.5
1.5	4.4	2.5	4.2	3	4.5	15	4 - 6.5	25 (20)	1.5
2.0	5.8	3	4.9	4	6.0	15	4 - 6.5	25 (20)	1.5
2.5	7.3	4	6.3	5	7.5	15	6 - 10	35 (25)	1.5
3	8.4	5	7.8	6	8.5	15	6 - 10	35 (25)	1.5
4	11	6	9.3	7.5	11.0	15	9 - 14	35	1.5
5	13.5	7.5	11.5			15	9 - 14	35	1.5
		10	15	10	14	25	13 - 20	60	2.5
7.5	19.5	15	22	15	21	25	16 - 25	60	4
10	26	20	29	20	27	60	20 - 31	100	6
15	39	25	36	30	39	60	28 - 43	125	10
20	51	30	42			60	40 - 60	160	16
		35	50	35	46	60	40 - 60	160	16
		40	56	40	52	60	40 - 60	160	16
25	63	50	69	50	65	100	50 - 75	200	16
35	91	60	83	60	76	100	70 - 100	200	25
40	100	75	104	75	96	200	84 - 120	400	35
50	125	100	136	100	125	200	105 - 150	500	50
75	184	125	167	125	155	200	140 - 200	500	95
		150	200	150	180	350	175 - 250	600	120
100	245	175	235	175	215	350	175 - 250	600	120
120	295	200	268	200	240	350	210 - 300	850	150
150	370	250	335	250	300	600	280 - 400	850	240
175	425	300	400	300	360	600	350 - 500	1000	400
200	475	350	470	350	410	600	350 - 500	1000	400
225	540	400	535	400	450	600	420 - 600	1000	

Figures in brackets apply to hand operated motor starters.